

**Note**

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Since 09/82 wider covers are installed on front wall pillar. These covers need not be removed for removal and installation of a windshield.

**Removal**

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- 1 Remove reveal molding laterally on windshield (68-405).

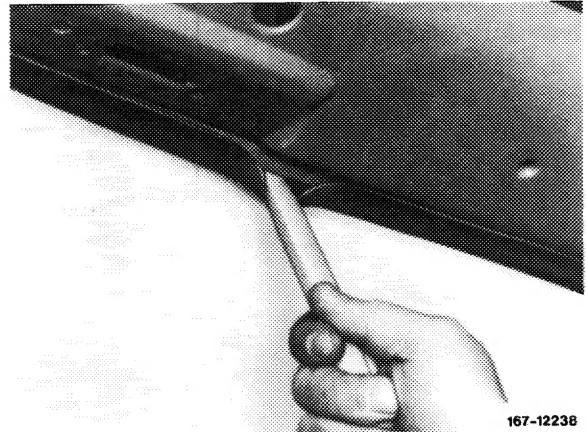
**Note:** Do not remove reveal molding on top.

- 2 Slide back rubber frame on inside of car with a plastic wedge placed behind the spot-welded flange of the window opening.

- 3 Remove windshield by pressing it carefully from the inside to the outside.

- 4 Remove ornamental frame on windshield (67-120).

- 5 Take rubber seal off of windshield.



167-12238

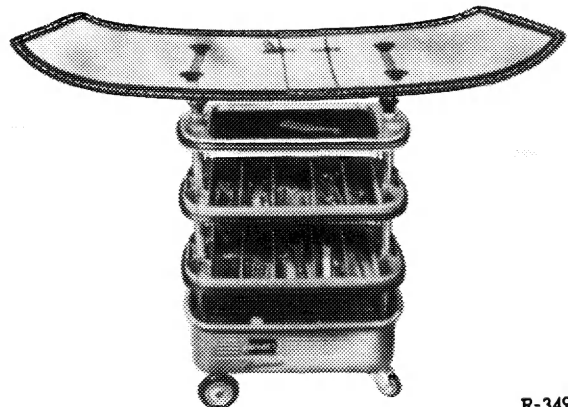
**Installation**

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- 6 Place windshield on an appropriate support with its convex surface facing down.

- 7 Mount rubber frame on windshield.

- 8 Turn windshield to other side and clean ornamental frame slot of rubber frame to remove any adhesive residue.



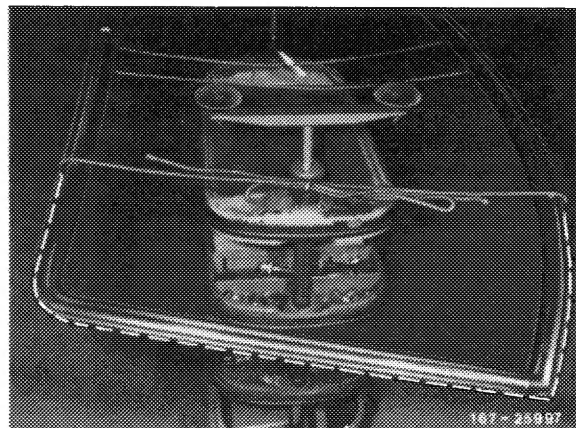
R-3499

9 Install ornamental frame on windshield (67—120).

10 Place two lubricated cords in holding slot of rubber frame and rub in rubber frame slightly with glycerine or talcum powder.

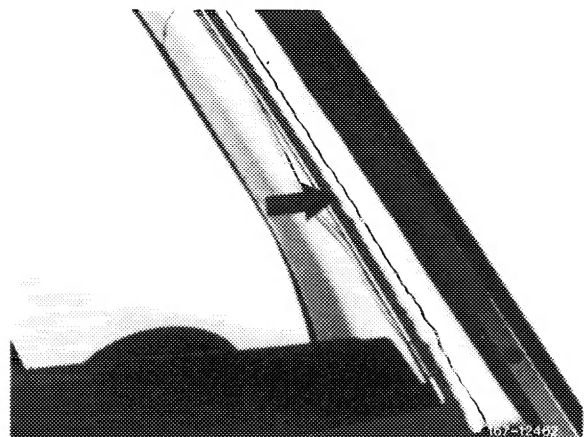
11 On vehicles with wide covers on front wall pillar insert a cord additionally at left and right under **outer** rubber lip on sealing frame. If required, locate cord with MB window sealing compound.

**Note:** After inserting windshield glass, this cord can be used to pull the outer rubber lip in area of front wall pillar out again if it is located too low.



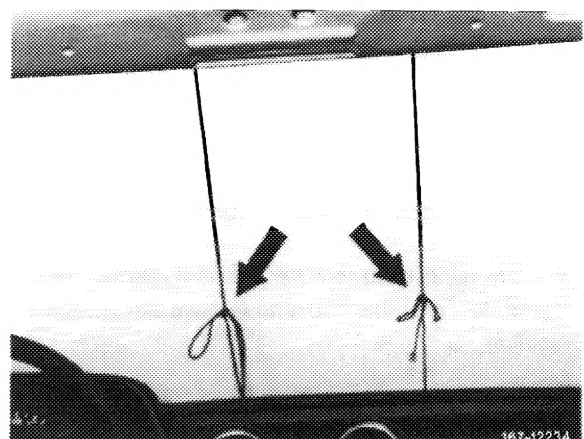
12 Insert an approximately 8 mm thick bead of MB window sealing compound, part No. 001 989 31 20 to the **vertical** surfaces in the seam of the window opening.

13 Smooth sealing compound into corners of crack with a moist finger.



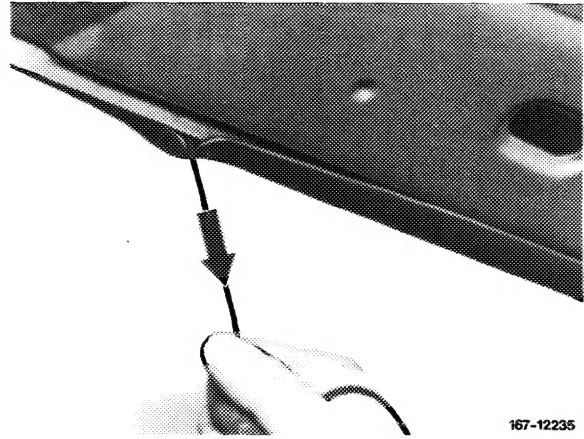
14 Install pre-assembled windshield with rubber frame in window opening from outside and align.

15 On vehicles with wide cover on front wall pillar, insert windshield glass from above and laterally offset in such a manner that on opposite side the rubber lip of the sealing frame slides over cover on front wall pillar. Then align windshield glass.



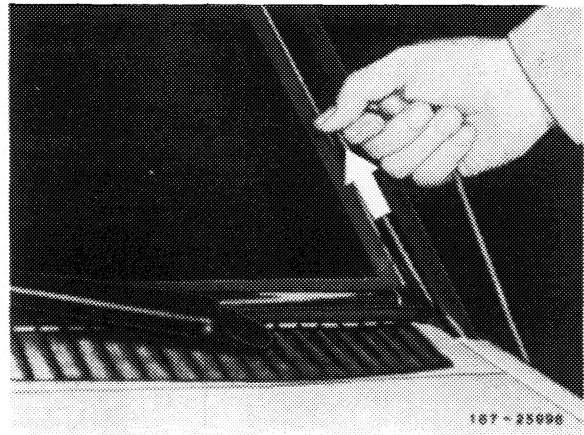
16 Apply light pressure against windshield, while a helper on the inside of car lifts the lip of the rubber frame over the spot welded flange of the window opening by carefully pulling out the cord, starting at the bottom.

**Note:** Pull off cord parallel to window glass, to prevent damage on rubber lip.



17 Pull outer rubber lip in outward direction by pulling out the additionally inserted cord in area of front wall pillar.

18 Correct fit of rubber lip in area of front wall pillar with plastic wedge.



19 Between glass and sealing frame, and between body and sealing frame, seal with MB window sealing compound.

20 Continue installation in reverse of removal.

**Note:** Excessive sealing compound can be removed with adhesive tape.

